

# SW-MS



## Special Features

- **0° - Rake Angle** for Moderate Cutting Speed.
- Special Design Variable Tooth Pitch for linear wear land.
- Tooth Set for longer tooth life specially for soft material cutting.
- Smooth Gullet for curl up uniformly Chip removal.

## Product Detail

Size	Constant TPI	Variable TPI
13 x 0.65	4, 10, 14, 18	6/10, 8/12, 10/14
13 x 0.90	4, 10, 14, 18	6/10, 8/12, 10/14
20 x 0.90	4, 8, 10, 14, 18	4/6, 5/8, 6/10, 8/12, 10/14
27 x 0.90	4, 8, 10, 14, 18	4/6, 5/8, 6/10, 8/12, 10/14
34 x 1.10	4	4/6, 5/8, 6/10, 8/12
41 x 1.30	4	4/6, 5/8, 6/10

## Application

**Mild Steel, Medium Alloy Steel, Structural Steel, Tool Steel, Solid (up to 35 HRC) etc.**

